

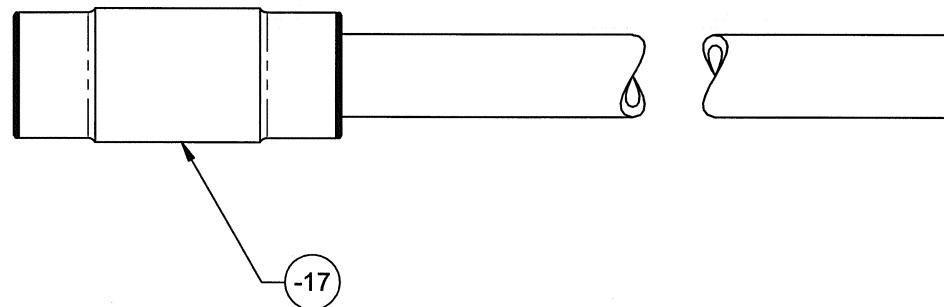
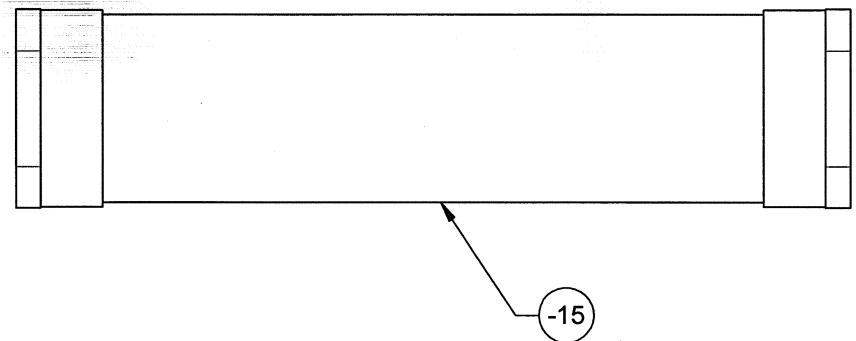
ITEM #	QTY	PART #	PART TITLE
-15	1	RBE703A95-0508-00-15	MGB DRAIN TUBE QUILL ASSEMBLY
-17	1	RBE703A95-0508-00-17	MGB DRAIN TUBE HOSE ASSEMBLY

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RBE703A95-0508-00 MGB DRAIN TUBE

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NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $+\/- 0.1"$ / $+\/- 1^\circ$
 $X.XX = $+\/- 0.01"$ / $+\/- 0.5^\circ$$
 $X.XXX = $+\/- 0.005"$ / $+\/- 0.1^\circ$$
 $X.XXXX = $+\/- 0.0005"$ / $+\/- 0.05^\circ$$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+\/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) PLACE ITEM -17 COILED INTO A TIGHT FITTING SEALED PLASTIC BAG WITH ITEM -15

J	SEE PREVIOUS REVISION FOR MORE INFORMATION UPDATED DRAWING TEMPLATE ADDED ITEMS -15 & -17	19-562	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	RBE703A95-0508-00
MFG. APPR.	DP	REV. J	SHEET 1 OF 6
APPROVED	WP	TITLE	MGB DRAIN TUBE
DATE 2/25/2019		SCALE	NTS

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ITEM #	QTY	PART #	PART TITLE
-1	1	RBE703A95-0508-00-1	QUILL
-9	1	RBE705A95-0508-00-9	TUBE
-13	2	RBE703A95-0508-00-13	FOAM
18	2	McMaster#2044T67 OR EQUIV.	VINYL END CAP FOR 1.09" ID. SHIPPING TUBE
19	1	McMaster#9263K173 OR EQUIV.	VITON O-RING 9 mm ID. X 13 mm OD. X 2 mm WD.

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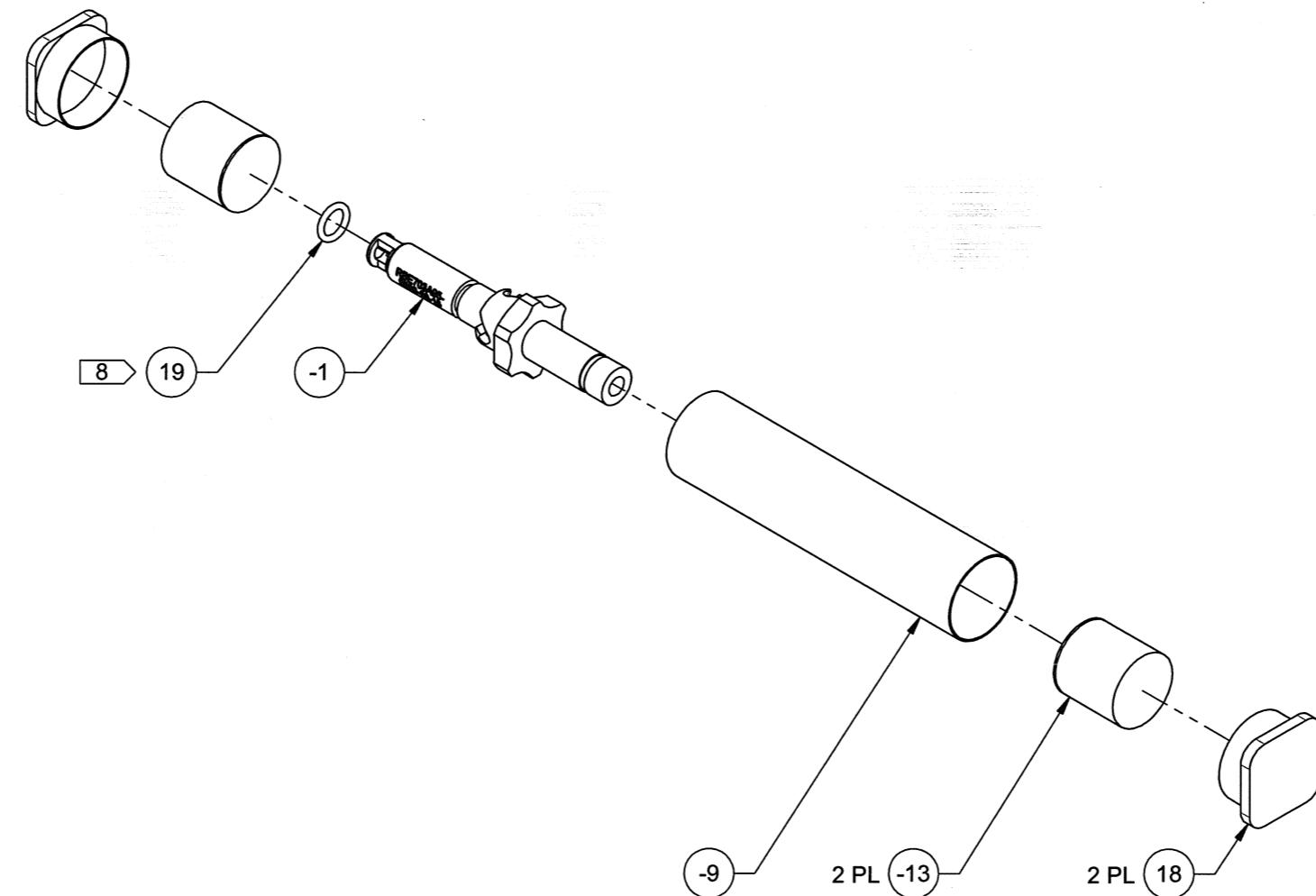
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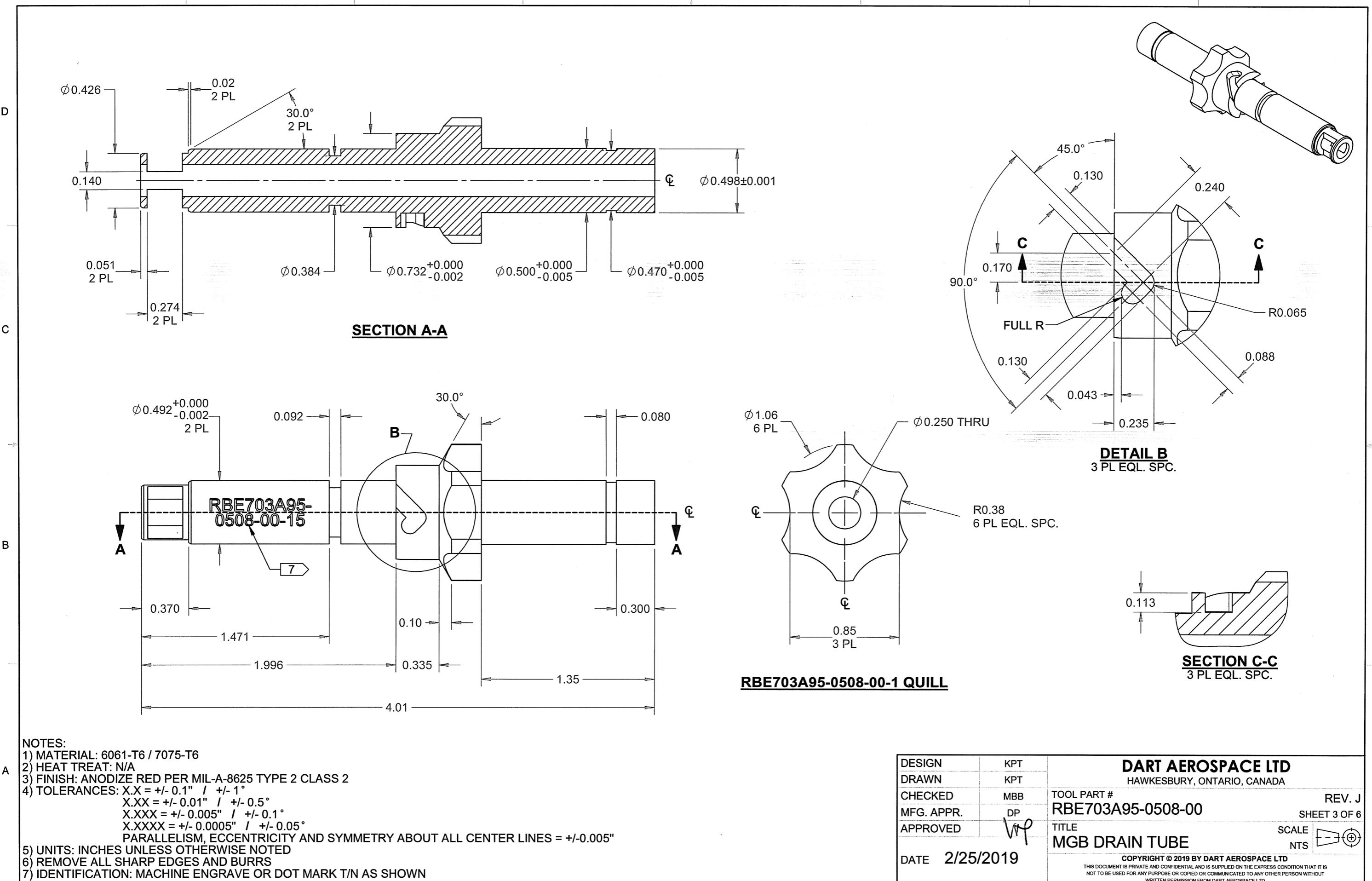
RBE703A95-0508-00-15 MGB DRAIN TUBE QUILL ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY MOLYKOTE 55 OR EQUIVALENT ON ITEM 19 THEN ASSEMBLE WITH ITEM -1, AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB		
MFG. APPR.	DP		
APPROVED	WJ		
TOOL PART #	RBE703A95-0508-00	REV. J	
TITLE	MGB DRAIN TUBE	SHEET 2 OF 6	
DATE	2/25/2019	SCALE	NTS

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DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB		
MFG. APPR.	DP		
APPROVED			
DATE 2/25/2019		TOOL PART #	RBE703A95-0508-00
		REV. J	
		SHEET 3 OF 6	
TITLE		SCALE	NTS
MGB DRAIN TUBE			
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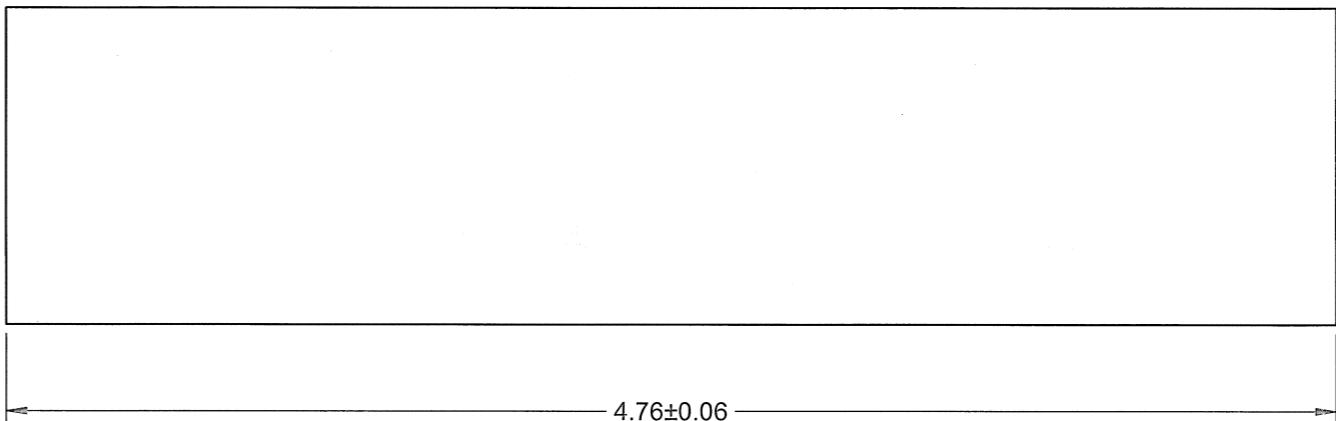
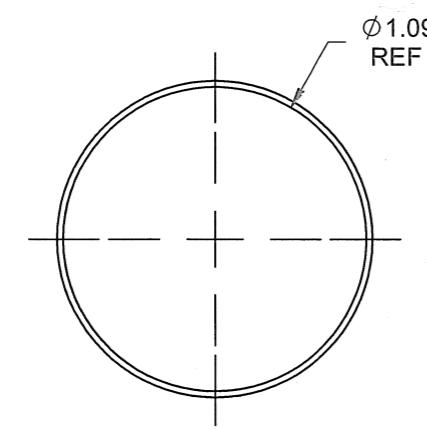
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RBE705A95-0508-00-9 TUBE



NOTES:

- 1) MATERIAL: McMaster#2044T47 OR EQUIV. (POLYETHYLENE PLASTIC SHIPPING TUBE 1.09" ID.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB		
MFG. APPR.	DP		
APPROVED	WY		
TOOL PART #		REV. J	
RBE703A95-0508-00			SHEET 4 OF 6
TITLE			
MGB DRAIN TUBE		SCALE	
		NTS	
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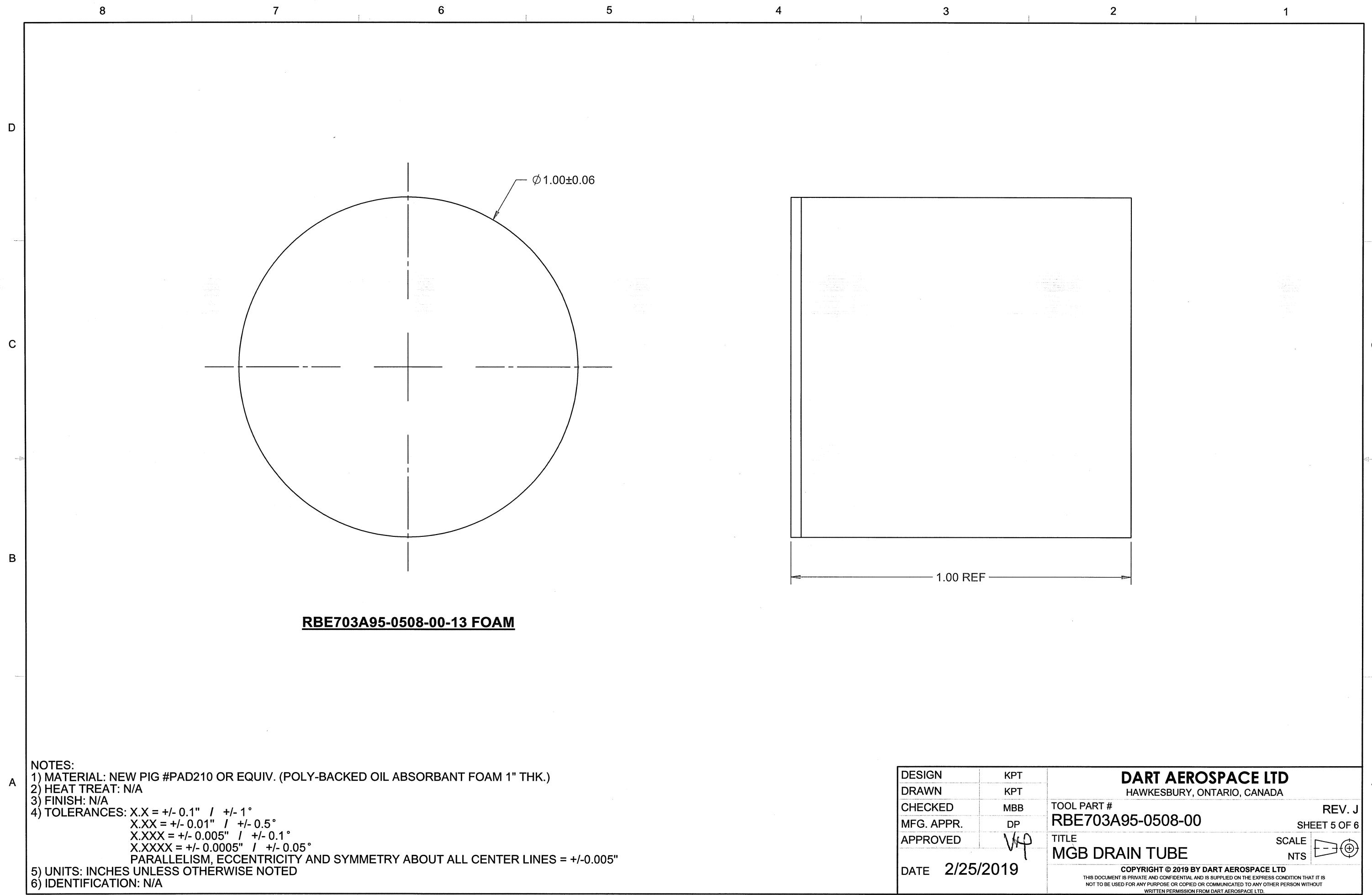
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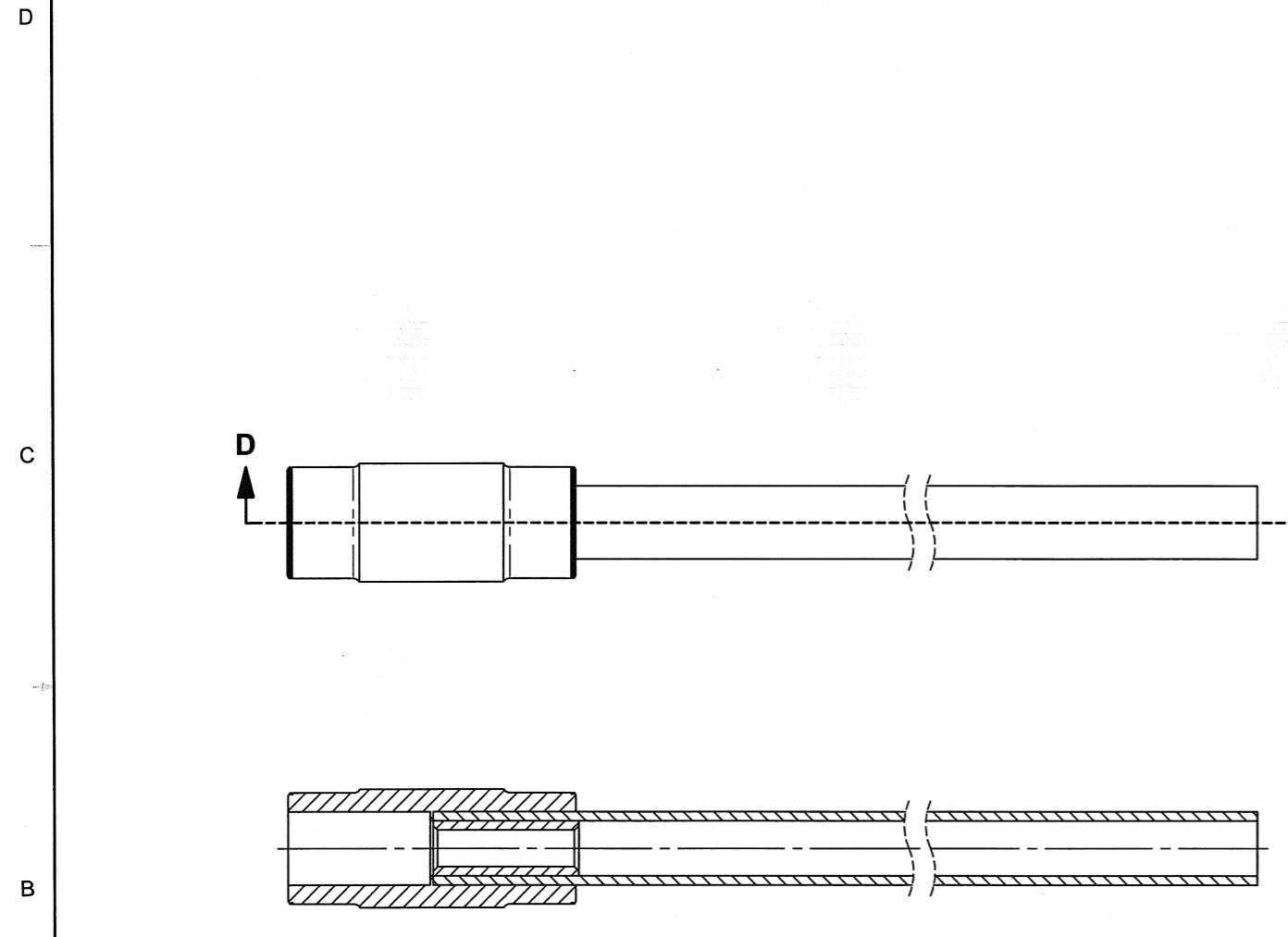
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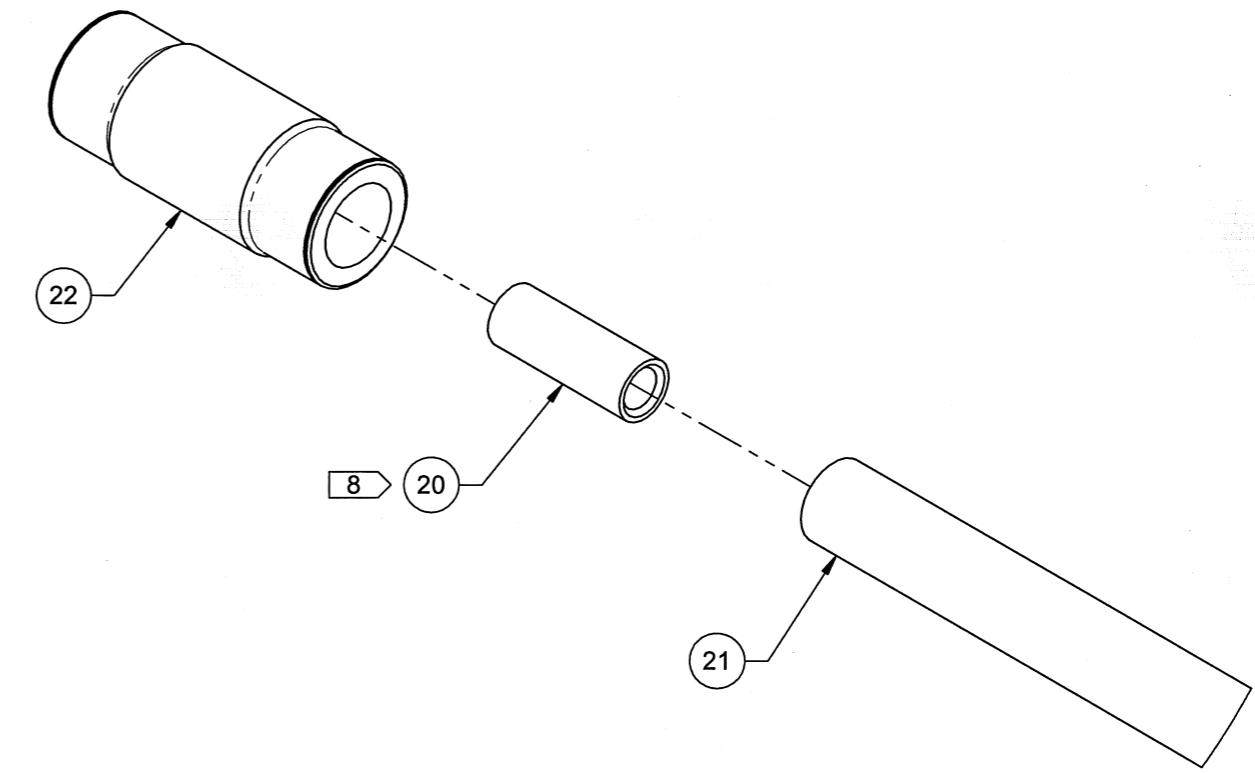
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ITEM #	QTY	PART #	PART TITLE
20	1	DTSP10001	SLEEVE
21	1	Kuri-Tec#K010-0608 OR EQUIV.	CLEAR PVC TUBING 1/2" OD. X 3/8" ID. X 84" LG.
22	1	McMaster#51495K116 OR EQUIV.	NICKEL-PLATED BRASS PUSH-TO-CONNECT 1/2" OD. TUBE FITTING



SECTION D-D



RBE703A95-0508-00-17 MGB DRAIN TUBE HOSE ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) INSTALL ITEM 20 INTO ONE END OF ITEM 21 UNTIL FLUSH

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	REV. J	
MFG. APPR.	DP	SHEET 6 OF 6	
APPROVED	<i>WP</i>	TITLE	
DATE 2/25/2019		MGB DRAIN TUBE	
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